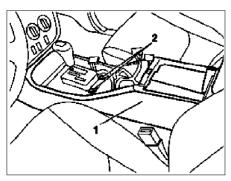
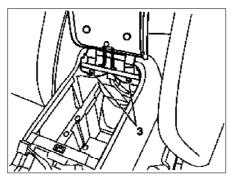
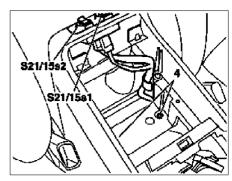
MODEL 163.113 /128 /136 /154 /157 /172 /174 /175







P68.20-0449-01



P68.20-0452-01

1	Housing
2	Screws

3 Screws4 Screws

S21/15s1 Left rear power window switch S21/15s2 Right rear power window switch

X	Remove, Install		
1	Remove armrest cover from center console		AR68.20-P-2370GH
2	Remove cover on gearshift lever	i Up to 31.08.01	AR68.20-P-2310GH
		i As of 01.09.01	AR68.20-P-2310GI
3	Unscrew screws (2) from front of housing (1)		
4.1	Disconnect electrical connector on right and left rear power window switches (S21/15s1 and S21/15s2)	i Up to 31.08.01: Remove wiring harness from mount.	
4.2	Disconnect connector from floor in center console	i Up to 31.08.01: Remove wiring harness from mount.	
5	Unscrew screws (4) from rear of housing (1)		
6	Remove housing (1)	i Set selector lever to position N	
		i Installation: As of 01.09.01, ensure that	
		air duct is installed tightly.	
7	Install in the reverse order		