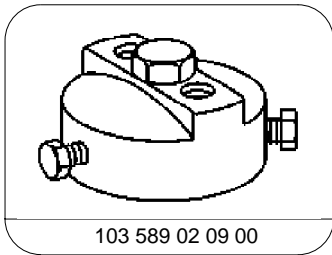





## Nm Oil filter

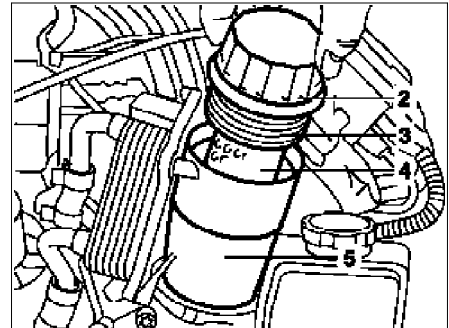
Number	Designation	Engines	Engines	Engines
		112.910/911/ 912/913/914/ 915/916/917/ 920/921/922/ 923/940/941/ 942/943/944/ 945/946/947/ 949/951/953/ 954/955/960/ 961/970/972/ 973/975	113.940/941/ 942/943/944/ 945/946/948/ 960/961/962/ 963/965/966/ 967/968/969/ 980/981/982/ 984/986	113.990/ 991/993
BA18.20-P-1001-01D	Screw cap on oil filter	Nm 25	25	25



103 589 02 09 00

Socket wrench bit

- 1 Unscrew screw cap (2) using the  socket wrench bit and remove together with the oil filter element (4).
- 2 Release oil filter element (4) by shortly turning up the middle rod from the screw cap (2).  
 Use a suitable container for this operation.
- 3 Replace seal (3).
- 4 Insert new oil filter element (4) into oil filter housing (5).
- 5 Screw on screw cap (2) using the  socket wrench bit **Nm**.



P18.00-0308-01