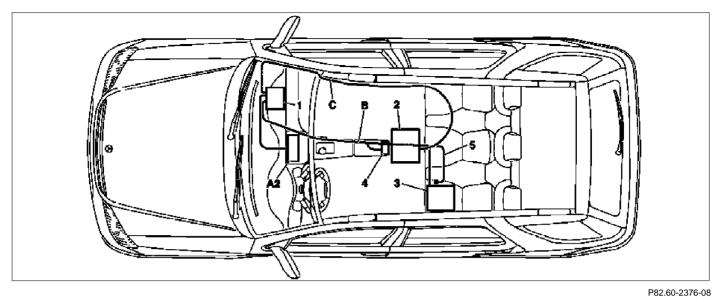
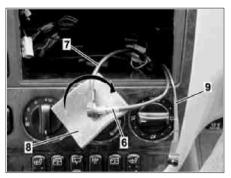
AZ82.60-P-0004A Retrofit vehicle video system

MODELS 163.136 /154 /172 1A as of 145273, 163.136 /154 /172 1X as of 708319, 163.113 /128 /157 /174 /175 1# left hand drive vehicle



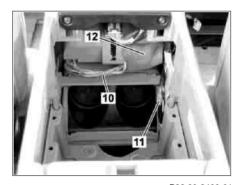
- Central interface module 1
- 2 Video monitor
- 3 Video player



P82.60-2399-01

- Antenna cable for FM modulator 6
- 7 Vehicle antenna cable
- 8 Self-adhesive foamed material
- 9 Antenna cable for FM modulator

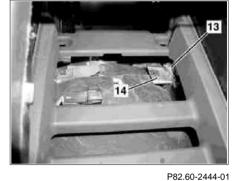
- 4 Auxiliary interface module
- 5 DVD player wiring harness A2 . Radio



P82.60-2400-01

- Illustrated up to VIN A289564, X754619 Wiring harness for auxiliary interface 10
- module
- 11 Clip
- Self-adhesive foamed material 12

- В Video/DVD player wiring harness С
- Wiring harness for video monitor



- Illustrated as of VIN A289565, X754620
- Auxiliary interface module connector 13
- Mount for center console 14

	Remove		
1	Remove center console		
f	Remove/install center console		AR68.20-P-2000GH
2	Remove center console insulating mat		
3	Remove rear air duct	i Up to VIN A289564, X754619. 2 screws at rear air duct.	
4	Remove radio (A2)		
f	Remove/install radio		AR82.60-P-7502EA
5	Remove glove compartment		
f	Remove/install glove compartment		AR68.10-P-1400GI
		Torx bit set	*000589011000
6	Loosen upper section of right front door rubber seal		
7	Remove A-pillar paneling on right		
f	Remove/install paneling on A-pillar		AR68.30-P-4050GH
		S Long wedge	*115589035900
8	Remove right sun visor		
f	Remove/install sun visor		AR68.60-P-5480GH
9	Remove right front handle	i Open covers for handles, press down clip on each side of handle, at the same time press handle upward and pull out.	

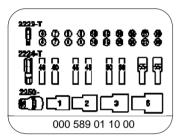
3.10.00

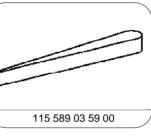
13 Release side shade at the 60% bench II. Fold shade upward so that the working area is not obstructed. 14 Remove 40% rear seat AR91.12 15 Retroit central interface module (1) A282.60 16 Inset at tenna cable for FM modulator (6) into vehicle attenna cable of FM modulator (6) into vehicle attenna value (7) A282.60 19 Install radio (A2) If Retroit video monitor (2) and witing harmess in out obstruction. A282.60 20 Retroit video monitor (2) and witing harmess in col, code 414a. A282.60 21 Secure upper right B-pillar paneling II Except glass version of electric sliding/titing A282.60 21 Secure upper right B-pillar paneling II Except glass version of electric sliding/titing A282.60 22 Install right rout handle II Except glass version of electric sliding/titing A282.60 23 Install right rout handle II Except glass version of electric sliding/titing A282.60 24 Install right rout handle II Except glass version of electric sliding/titing A282.60 2	
12 Remove covers at lower rear seat III Do NOT monoe conter cover for lower for seat and install cover on bottom of rear AR91.12 13 Release aide shade at the 60% bench III Fold shade upward so that the working area is not obstructed. AR91.12 14 Remove advis rear seat III Fold shade upward so that the working area is not obstructed. AR91.12 14 Remove advis rear seat III Fold shade upward so that the working area is not obstructed. AR91.12 15 Remove advis rear seat III Fold shade upward so that the working area is not obstructed. AR91.12 16 Install Install AR91.12 17 Cover connect with self-adbate to fold in modulate (6) ino variability of the match in the face modula (1) AZ82.60 18 Plug remaining anterna cable of PM modulate (6) ino variability of the seat bolt height for AR82.60 AZ82.60 20 Remove/install radio III Ensure that the logs of the seat bolt height for AR82.60 21 Secure upper right B-pillar paneling IIII Ensure that the logs of the seat bolt height of the sea	
f Remove and install over on bottom of rear seat AR91.12: assist AR91.12: as	
14 Remove 40% rear seat area is not obstructed. PR11.2 14 Remove and install bench Z Tox bit set PR01.2 15 Retrofit central install opench Z Tox bit set PR01.2 16 Insett antenna cable for FM modulator (6) ino vehicle antenna cable (7) AZ82.60 17 Cover connector with self-adhesive foared material (8) Retrofit central interface module (1) Retrofit central interface module (2) 18 Plug remaining antenna cable of FM modulator (2) and witing harness (1) Retrofit video monitor (2) Retrofit video monitor (2) 20 Retrofit video monitor (2) I With glass version of electric sliding/itting vol. code 414a. AZ82.60 21 Secure upper right B-pillar paneling I Ensure that bugs of the seat balt height adjustment are located correctly in the recess clearance of the paneling. AZ82.60 22 Install right front Ap-liker cover I Retrofit video monitor (2) and withing harress of video/DV player (8), additional interface module (4) in anterial center console insulating material I Up to VIN A289564, X754619. AZ82.60 23 Retrofit auxiliary interface module (4) in center console insulating material I Up to VIN A289564, X754619. AZ82.60 24 Install center console insulating material I Up to VIN A289564, X754619. AZ82.60 25 Re-secure upper area of nubber door seal I As of VIN A28956	2-P-1100GH
f Remove and install bench AB11.12 (0005800 [2] Install A282.60- 16 Insert antenna cable (7) A282.60- 17 Cover connector with self-adhesive for into vehicle antenna cable (7) A282.60- 18 Plug remaining antenna cable (7) A282.60- 19 Install radio (A2) Remove/install radio 19 Install radio (A2) Image: additional intradio (A2) 11 Remove/install radio A282.60- 20 Retrofit video monitor (C) Image: additional intradio (A2) 11 Install right from handle Image: additional intradio (A2) 21 Secure upper right B-pllar paneling Image: additional intradio (A2) 18 Plug remove/install radio A888.80- 22 Install right from handle A888.80- 23 Install right from A-pillar cover A888.80- 24 Install right from A-pillar cover A888.80- 25 Re-secure upper area of rubber door seal A282.60- 26 Route witing harmess of video/DVD player Image: additional interface module (4) in the face pince withows in the earter console	
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15 Retrofit central interface module (1) A282.60- 16 Insert anterna cable for FM modulator (6) into vehicle antenna cable (7) A282.60- 17 Cover connector with self-adhesive foamed material (8) A882.60- 18 Plug remaining antenna cable of FM modulator (9) into radio A882.60- 19 Inself adio (A2) A882.60- 19 Remove/inself radio A882.60- 20 Refroit video monitor (2) and wining harness of video monitor (2) and wining harness I Jexuping gass version of electric siding/ingroit.code 414a. 21 Secure upper right B-pillar paneling I Excuping good version of electric sidingright fort Apilar cover 16 Remove/install sun visor AR68.50- 22 Install right front handle A882.60- 23 Install right fort Apilar cover A868.30- 16 Remove/install sun visor A868.30- 24 Install right fort Apilar cover I Lup to VIN A289564, X754619. A282.60- 25 Re-secure upper area of vibed DVD player (B). additional interface module (4) in center console I Lup to VIN A289564, X754619. A282.60- 27 Retrofit auxiliary interface module (1) in center console I As of VIN A289564, X754619. A282.60- 28 Install center console I As of VIN A289564, X754619. A282.60-	
16 Insert antenna cable for FM modulator (6) into vehicle antenna cable (7) Image: Comparison of the cable of FM 17 Cover connector with self-adhesive foamed material (8) AR82.80- 18 Plug remaining antenna cable of FM AR82.80- 19 Install radio (A2) AR82.80- 20 Retrofit video monitor (2) and witing harness of video monitor (C) If With glass version of electric sidings/tiling root, code 414a. 21 Secure upper right B-pillar paneling If Except glass version of electric sidings/tiling root, code 414a. AZ82.60- 21 Secure upper right B-pillar paneling If Except glass version of electric sidings/tiling root, code 414a. AZ82.60- 21 Install right front handle If Except glass version of electric sidings/tiling root, code 414a. AR68.30- 22 Install right root A-pillar cover ff Remove/install sour visor AR68.30- 24 Install right root A-pillar cover ff If a environ from the cole and truber door seal If as of VIN A289564, X754619. AZ82.60- 25 Re-secure upper area of rubber door seal If as of VIN A289565, X754620. AZ82.60- 26 Roite witing harmess of video/DVD player If as of VIN A289565, X754620. AZ82.60- 27 Ret	0-P-0004-01A
17 Cover connector with self-adhesive foamed material (8) Imaterial (8) 18 Plug remaining antenna cable of FM modulator (9) into radio AR82.00 19 Install radio (A2) AR82.00 20 Retroft video monitor (2) and wing harness of video monitor (2) and wing harness of sideo monitor (2) If With glass version of electric siding/tilting of video electric siding/tilting of the set belt height front handle 21 Secure upper right B-pillar paneling If ensure that he lugs of the set belt height electron wistor 22 Install right front handle AR88.00 23 Install right front A-pillar cover AR68.00 24 Install right front A-pillar cover AR68.20 25 Re-secure upper area of rubber door seal Imaterial (a) AZ82.60 26 Route wining harness of video DVDD player (8), additional interface module (4) in center console Imaterial (a) AZ82.60 27 Retroft auxillary interface module (4) in center console Imaterial center console AZ82.60 28 Install center console Imaterial center console AZ82.60 30.1 I	
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adjustment are located correctly in the recess clearance of the paneling. adjustment are located correctly in the recess clearance of the paneling. 22 Install right front handle adjustment are located correctly in the recess clearance of the paneling. 23 Install right sun visor AR68.60. 24 Install right front A-pillar cover f AR68.30. 25 Re-secure upper area of rubber door seal adjustment are located correctly in the recess (B), additional interface module (4) and wring harness of video monitor (C) later il Up to VIN A289564, X754619. AZ82.60. 26 Route wring harness of video/DVD player (B), additional interface module (4) in center console il Up to VIN A289565, X754620. AZ82.60. 27 Retrofit auxiliary interface module and secure the wring harness of the additional interface module (1) to gether with the wring harness of the rare power winds in the center console il Up to VIN A289564, X754619. AZ82.60. 30.1 Plug in plug of additional interface module and secure the wring harness of the rare power wrinds in the center console il Up to VIN A289564, X754619. . 30.2 Insert auxiliary interface module (13) connector and route between center console il As of VIN A289565, X754620. . 31.1 Secure auxiliary interface module plug in the left rear corner of the ashtray housing using self-adhesive foamed material (12) il As of VIN A289564, X754619. . 32 Open ashtray and cup holder and close	i0-P-0004-02B
23 Install right sun visor AR68.60 24 Install right front A-pillar cover AR68.30 25 Re-secure upper area of rubber door seal AR68.30 26 Route wiring harness of video/DVD player I Up to VIN A289564, X754619. AZ82.60- 27 Retrofit auxiliary interface module (4) and wiring harness of video monitor (C) later I Up to VIN A289565, X754620. AZ82.60- 28 Install center console I Up to VIN A289565, X754620. AZ82.60- 28 Install center console I Up to VIN A289565, X754620. AZ82.60- 28 Install center console I Up to VIN A289565, X754620. AZ82.60- 28 Install center console I Up to VIN A289565, X754620. AZ82.60- 29 Install center console I Up to VIN A289565, X754620. AZ82.60- 30.1 Plug in plug of additional interface module and secure the wiring harness of the additional interface module (10) to the clip (11) together wirith a wiring harness of the additional interface module (10) to the clip (11) together wirith a wiring harness of the additional interface module plug in the left rear conner or and route between center console I Up to VIN A289564, X754619. I Up to VIN A289564, X754619. 31.1 Secure twaiting interface module plug in the left rear conner of the ashtray housin	
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25 Re-secure upper area of rubber door seal Az82.60- 26 Route wining harness of video/DVD player (B), additional interface module (4) and wining harness of video monitor (C) later I Up to VIN A289564, X754619. AZ82.60- 27 Retrofit auxiliary interface module (4) in center console I Up to VIN A289565, X754620. AZ82.60- 28 Install center console I Up to VIN A289565, X754620. AZ82.60- 28 Install center console I As of VIN A289565, X754620. AZ82.60- 28 Install center console I As of VIN A289564, X754619. AZ82.60- 28 Install center console I As of VIN A289564, X754619. AZ82.60- 29 Install center console I As of VIN A289564, X754619. AZ82.60- 30.1 Plug in plug of additional interface module and secure the wining harness of the additional interface module (10) to the clip (11) together with the center console I Up to VIN A289564, X754619. I 30.2 Insert auxiliary interface module (13) connector and route between center console I Up to VIN A289564, X754619. I 31.1 Secure auxiliary interface module plug in the left rear corner of the ashtray housing using self-adhesive foamed material (12) I Up to VIN A289564, X754619. I 32 Open ashtray an	30-P-4050GH
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34.2 Retrofit DVD player AZ82.60- 35 Install 40% rear seat	0-P-0004-05A 12-P-1005-03A 12-P-1008-03A
35 Install 40% rear seat	0-P-0005-01GH
f Remove and install bench AR91.12- Image: State of the set *0005890	2-P-1010GI 9011000

36	Install remaining covers under rear seat bench	i Replace cover under rear seat bench at	
f	Remove and install cover on bottom of rear	rear with cover from the conversion kit.	AR91.12-P-1100GH
	seat		
37	Disconnect ground lead from battery		
f	Disconnect ground lead from battery		AR54.10-P-0003A
38	Retrofit voltage supply for central interface module (1)		AZ82.60-P-0004-06A
39	Install glove compartment		
f	Remove/install glove compartment		AR68.10-P-1400GI
		S Torx bit set	*000589011000
40	Connect ground cable for battery		
f	Disconnect ground lead from battery		AR54.10-P-0003A
41.1	Initialize DVD player	İ As of VIN A289565, X754620.	AZ82.60-P-0004-07GH

Nm Rear seats

Number	Designation		Model 163 as of 09/99
BA91.12-P-1005-03A	Nuts for rear seat console on vehicle floor	NM	40
BA91.12-P-1008-03A	Screws for rear seat console on vehicle floor	NM	40





Torx bit set

Longitudinal wedge

Parts ordering notes

Part no.	Designation	Quantity
B6 782 6500	Monitor, anthracite/orion, with 2 earphones (NTSC)	1
B6 782 6501	Monitor, java, with 2 earphones (NTSC)	1
B6 782 6505	DVD player (national code 1), with bracket	1
B6 782 6506	Video player (NTSC), with bracket	1
B6 782 6507	Earphones (NTSC)	1
B6 782 6508	Radio-controlled earphones (NTSC)	1
B6 782 6530	Floor covering at bottom of rear seat, orion (only with video player) (NTSC)	1
B6 782 6531	Floor covering at bottom of rear seat, anthracite (only with video player) (NTSC)	1
B6 782 6532	Floor covering at bottom of rear seat, Java (only with video player) (NTSC)	1
B6 782 6536	Monitor, anthracite/orion, with 2 earphones (PAL)	1
B6 782 6537	Monitor, java, with 2 earphones (PAL)	1
B6 782 6538	DVD player (national code 2), with bracket	1
B6 782 6539	Video player (PAL), with bracket	1
B6 782 6540	Floor covering at bottom of rear seat, orion (only with video player) (PAL)	1
B6 782 6541	Floor covering at bottom of rear seat, anthracite (only with video player) (PAL)	1
B6 782 6542	Floor covering at bottom of rear seat, Java (only with video player) (PAL)	1
B6 782 6545	Earphones (PAL)	1
B6 782 6551	Central interface module	1
B6 782 6570	Supplementary kit as of VIN A289565, X754620 (PAL)	1
B6 782 6571	Supplementary kit as of VIN A289565, X754620 (NTSC)	1