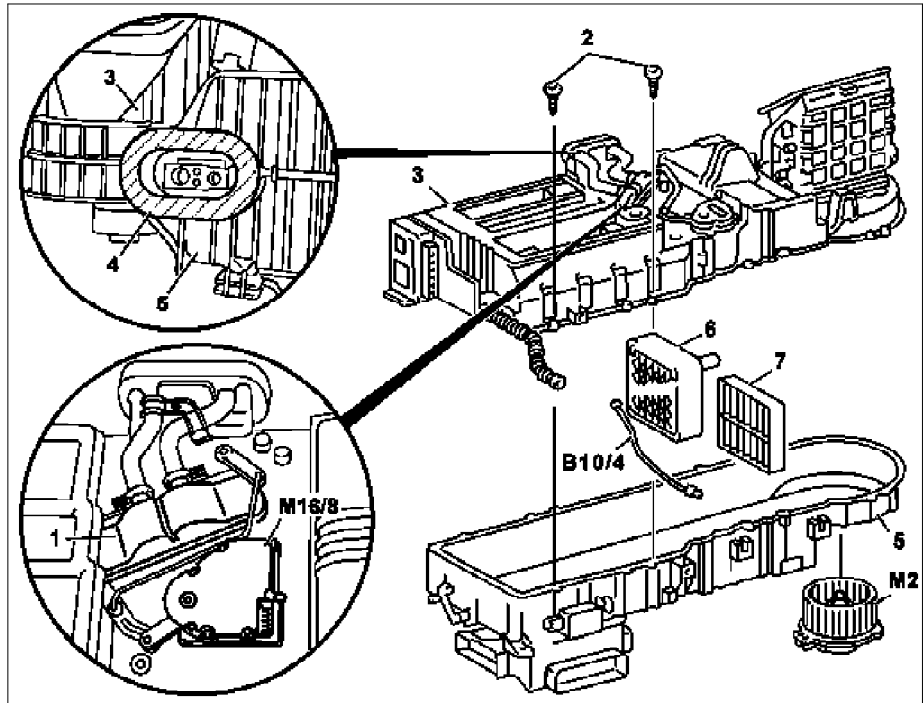







MODEL 163 with CODE (580) Air conditioning or, in USA, Tempmatic A/C

- 1 Heat exchanger
 2 Screws
 3 Upper section of A/C housing
 4 Gasket on firewall to A/C housing
 5 Bottom section of A/C housing
 6 Evaporator
 7 Dust filter
 B10/4 Evaporator temperature sensor
 M2 Blower motor
 M16/8 Air mixture flap actuator



P83.30-0767-06

	Disassembly, assembly		
 Danger!	Explosion hazard due to welding or brazing work on the closed air conditioning system. Poisoning hazard from inhaling overheated refrigerant vapors. Injury hazard from eye or skin contact with liquid refrigerant.	Never perform welding or brazing work on the closed air conditioning system or in its vicinity. Smoking and open fire is prohibited. Wear protective goggles and protective gloves, only work in well ventilated rooms. Perform repair work on air conditioning circuit only if system is discharged.	AS83.00-Z-0001-01A
	Action to be taken in the event air conditioning is damaged or leaks		AH83.30-N-0004-01A
	Protect air conditioning circuit and components from moisture during repair work	All models with air conditioning	AH83.30-N-0005-01A
	Notes on handling R134a refrigerant	All models with R134a refrigerant	AH83.30-N-0003-01A
1	Remove A/C housing		AR83.30-P-5200GH
2	Remove heat exchanger (1) from heater housing		AR83.20-P-3400GH
3	Remove air mixture flap actuator (M16/8)		AR83.30-P-2010GH
4	Unscrew screws (2) from upper section of A/C housing (3)		
5	Remove upper section of A/C housing (3)	 Replace gasket between firewall and A/C housing	
6	Remove dust filter (7) from bottom section of A/C housing (5)		
7	Remove evaporator (6)		AR83.30-P-5540GH
8	Remove evaporator temperature sensor (B10/4)		AR83.30-P-8085GH
9	Remove blower motor (M2)		AR83.30-P-5560GH
10	Reinstall in opposite order		