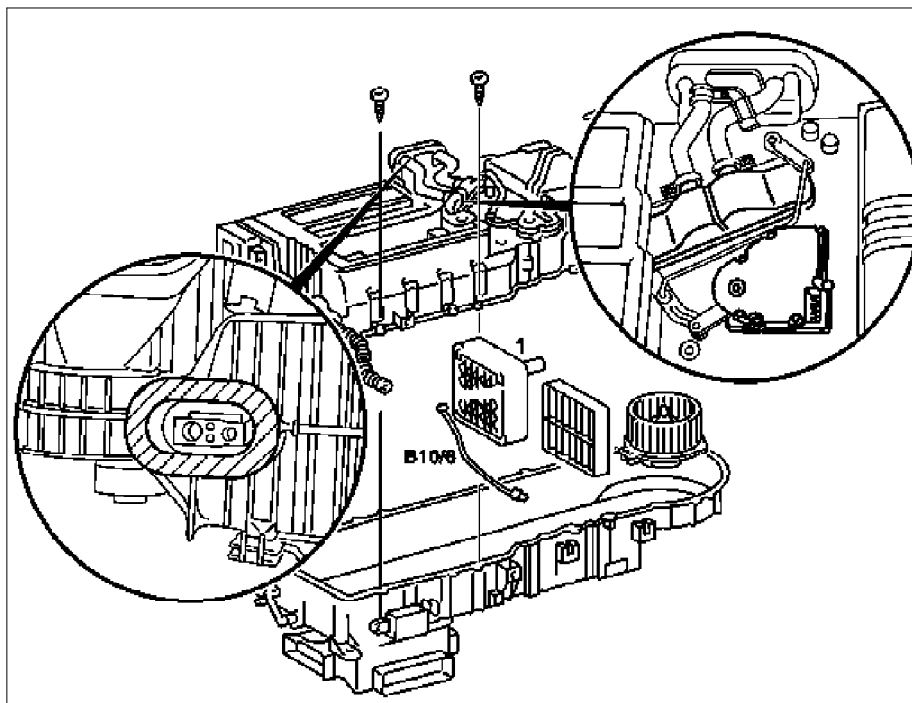


MODEL 163 with CODE (580) Air conditioning or Tempmatic for USA

1 Evaporator
B10/6 Evaporator temperature sensor



P83.30-0769-06

☒ ☒	Remove/Install		
⚠ Danger!	Risk of explosion from welding or soldering work on closed air conditioning system. Risk of poisoning. Inhaling overheated refrigerant vapors may be toxic. Risk of injury. Contact with liquid refrigerant may result in injury to the skin and eyes.	Do not carry out any welding work on the closed air conditioning system or in the surrounding area. No smoking or open flames. Wear eye protection and protective gloves. Work only in well ventilated areas. Carry out repair work on the air conditioning system circuit only after the system has been discharged.	AS83.00-Z-0001-01A
⚠	Procedures if air conditioning system is damaged or leaking	All models	AH83.30-N-0004-01A
⚠	Protect air conditioning circuit and components from moisture when carrying out repair work	All models fitted with air conditioning	AH83.30-N-0005-01A
i	Notes on handling refrigerant R134a	All models fitted with air conditioning	AH83.30-N-0003-01A
1	Remove evaporator housing		AR83.30-P-5200GH
2	Disassemble AC housing		AR83.30-P-5201GH
3	Unclip evaporator temperature sensor (B10/6) from evaporator (1)		
4	Install in the reverse order		