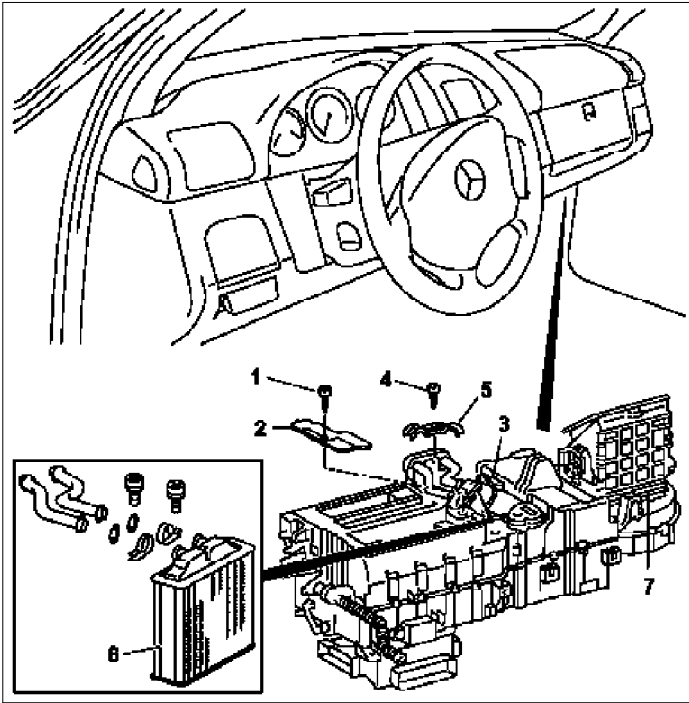





MODEL 163

- 1 Bolt
- 2 Covering on air duct
- 3 Lever for blend air flap
- 4 Bolt
- 5 Bracket
- 6 Heat exchanger
- 7 Heater housing



P83.20-0260-12

 	Remove/Install		
1	Remove AC housing		AR83.30-P-5200GH
2	Remove bolt (1) from the covering on the air duct (2)	 The bolt lies under the air duct seal.	
3	Remove lever for blend air flap (3)		
4	Unscrew bolt (4) at bracket (5).		
5	Remove heat exchanger (6) upward		
6	Install in the reverse order		
7	Inspect cooling system for leaks		AR20.00-P-1010HA