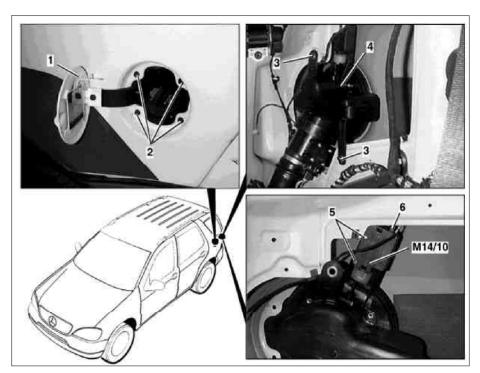
## AR80.20-P-4004GH

## MODEL 163

1	Fuel filler flap		
2	Outer screws		
3	Inner screws		
4	Fuel filler fitting		
5	Screws		
6	Connector		
M14/10	Filler flap CL actuating motor		



P80.20-0478-06

XX	Removal, installation		
1	Remove paneling on C-pillar	i Remove paneling on left C-pillar	AR68.30-P-4490GH
2	Remove fuel filler flap (1)		
3	Unscrew outer screws (2) on fuel filler	<b>i</b> When installing: Ensure that rubber seal is properly seated	
4	Unscrew inner screws (3) on fuel filler		
5	Unscrew filler flap CL actuating motor (M14/10	<b>i</b> Push filler fitting to right and unscrew screws from filler flap CL actuating motor	
6	Disconnect connector (6)		
7	Reinstall in opposite order		
8	Check for proper function	i Actuate central locking with fuel filler flap open	