

Nm Front axle fixed brake caliper

Number	Designation		Model 460	Model 461, 463
BA42.10-P-1001-02B	Bleed screw at front axle fixed brake caliper	Nm	14	14

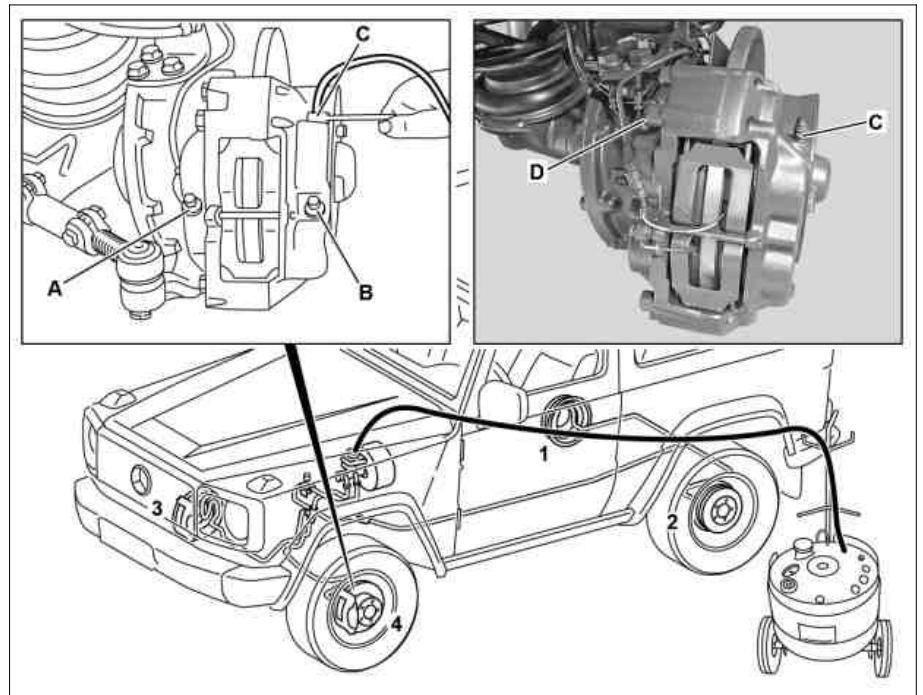
Nm Rear axle floating brake caliper

Number	Designation		Model 461, 463 except model 463.270/271/272 /273
BA42.10-P-1001-17B	Bleed screw at rear axle floating caliper	Nm	15

Nm Brake cylinder


Number	Designation		Model 460, 461	MODEL 463
BA42.10-P-1001-08A	Bleed screw to rear axle wheel brake cylinder	Nm	14	14

- 1 Set bleeding pressure on filling and bleeding unit to 2.0 bar.
Brake fluid changer with reservoir (10-20 l)
gotis://B_42/43.2_01.1
- 2 Remove cap from bleed screw of wheel brake (1), plug-on bleeder wrench and bleed hose then open the bleed screw.





P42.10-2786-06

- 3 Allow approx. 80 cm³ of brake fluid to escape until the new brake fluid escapes free of bubbles.
- fixed brake calipers of the wheel brakes (3, 4) on the front

4 Close bleed screw on wheel brake (1) , detach bleed hose and bleeder wrench, and fit cap.

5 Repeat bleeding procedure at bleed screws of wheel brake (2, 3, 4).

 The wheel brake numbering (1, 2, 3, 4) indicates the opening sequence.

 The following bleeding sequence must be adhered to for the

axle:

● Fixed brake caliper with 3 bleed screws:

- 1) Inner bleed screw, bottom (A)
- 2) Outer bleed screw, bottom (B)
- 3) Outer bleed screw, top (C)

● Fixed brake caliper with 2 bleed screws:

- 1) Inner bleed screw, top (D)
- 2) Outer bleed screw, top (C)