Pressure switch 1

AR33.40-P-0402A

MODEL

MODEL

MODEL

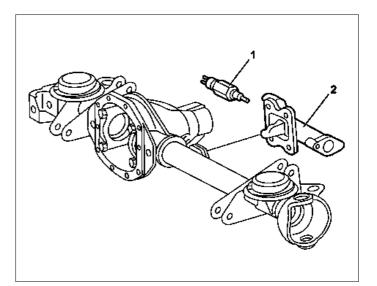
Adjust cylindrical actuator

463 (except 463.270 /271) with CODE (A70) Front axle differential lock

up to model year 2013

/facelift 2012

Shift cylinder 2



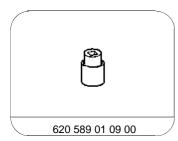
P33.40-0216-11

3.4.12

XX	Remove/install		
1	Screw in pressure switch (1)	Mm Initial torque	*BA33.40-P-1004-01A *620589010900
2	Secure cylindrical actuator (2) in the axle housing so that it can still be moved quite easily		
3	Operate cylindrical actuator and lock dog clutch in position		
4	Move cylindrical actuator until it contacts the stop on the dog clutch detectably	<b>1</b> The inner spring must not be tensioned, i.e. when released the cylindrical actuator must not move backwards.	
5	Tighten the cylindrical actuator (2) securely	Nm	*BA33.40-P-1003-01A
6	Tighten pressure switch (1)	Im Final torque   Im Im	*BA33.40-P-1004-01A *620589010900

## Nm Differential lock cylinder

Number	Designation			Model 460, 461	Model 463
BA33.40-P-1003-01A	Bolt, cylindrical actuator to axle tube		Nm	25	25
BA33.40-P-1004-01A	Pressure switch to shift cylinder	Stage 1	Nm	20	20
		Stage 2	Nm	105	105



Wrench socket