AH01.45-P-0001-01C	Notes on application of sealant oil pan	Engine 112
--------------------	---	------------

i

## Application of sealant to top part of oil pan

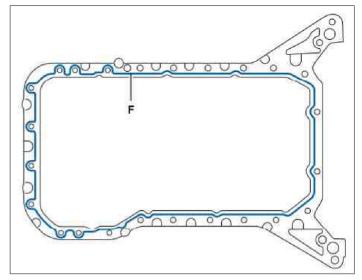
 $\fbox{i}$  The line drawn **F** marks the application of sealant.

 $\fbox{i}$  Clean sealing surfaces, apply sealant only to the specified

surfaces with a bead of 2.0 mm F  $\,$  0.5 mm.

The sealant must be applied within 10 minutes!

The silicone bead must not be spread. Only the silicone sealant listed in the section Repair products may be used.



P01.40-0315-81

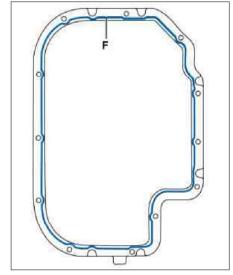
## Application of sealant to bottom part of oil pan

 $\fbox{1}$  The line drawn  ${\bf F}$  marks the application of sealant.

**i** Clean sealing surfaces, apply sealant only to the specified surfaces with a bead of 2.0 mm F 0.5 mm.

The sealant must be applied within 10 minutes!

The silicone bead must not be spread. Only the silicone sealant listed in the section Repair products may be used.



P01.40-0317-72