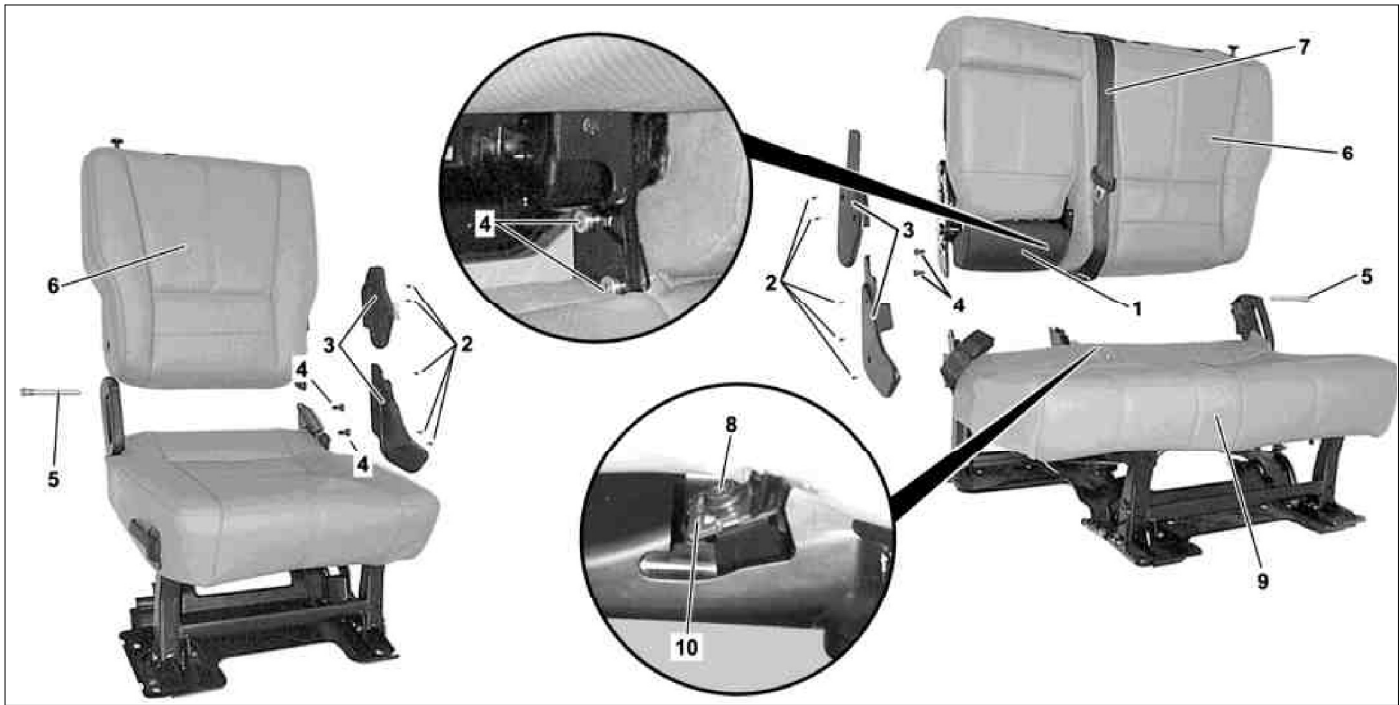


MODEL 163.136 /154 /172 as of 1.9.99,
163.113 /128 /157 /174 /175
























1 Cushion below arm rest
2 Bolts

3 Covers
4 Bolts
5 Bolts
6 Backrest

7 Center seat belt
8 Seat belt bolt
9 Rear seat cushion
10 Belt end fitting

P91.12-2128-09

 	Remove, Install		
1	Remove headrests		See Operating Instructions
2	Remove rear cargo space floor flaps		See Operating Instructions
3	Fold other bench down into the footwell		See Operating Instructions
4.1	Remove cushion (1) from underneath arm rest		Applies to 60% seat bench only. Unscrew 2 bolts on the bottom of the rear side, and turn upholstery upwards, in order to detach locating tab at the rear.
5	Remove screws (2) for covering (3)		
6	Remove covers (3) from backrest fitting		
7	Remove screws (4) on backrest fitting		60 % bench: Fold backrest down, in order to gain access to the screws on inside of the backrest fitting.  Torx bit set 
			*000589011000 *BA91.12-P-1006-03A
8	Fold bench seat into footwell		Rear seat backrest remains erect.
9	Remove screw (5) on backrest bracket		Pull handle forward.  Torx bit set 
			*000589011000 *BA91.12-P-1006-03A
10	Remove rear seat backrest (6) from bench		Put rear seat backrest down in the load compartment.
11.1	Detach seat upholstery from back of rear seat cushion (9)		Applies to 60% seat bench only.
12.1	Carefully lift seat upholstery upwards and remove seat belt screw (8) on belt end fitting (10) on the rear seat bench frame		Take care not to damage seat upholstery. 
			Applies to 60% seat bench only.  Torx bit set 
			*000589011000 *BA91.40-P-1001-01D
13.1	Remove buckle connector from seat frame and withdraw from retaining clamp		Only 60 % bench seat in combination with rear side airbag (left and right), code 293. In order to avoid fault codes, turn ignition key to the "0" position.

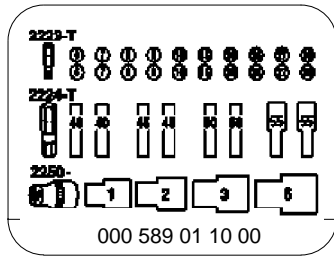
14.1	Remove belt end fitting (10) together with buckle through the rear seat cushion (9)	⚠ Do not damage seat cover!	
		i Applies to 60% seat bench only.	
15	Install in the reverse order		

Nm Rear seats

Number	Designation	Model 163 as of 09/99
BA91.12-P-1006-03A	Bolt for backrest fitting to rear seat backrest	Nm 30

Nm Seat belts/belt tensioners

Number	Designation	Model 163 up to 08/99	Model 163 as of 09/99
BA91.40-P-1001-01D	Screw on belt end fitting	Nm 35	35



Torx bit set