

AN68.30-P-0001-01A	Modify paneling on D-pillar	MODEL 163.113 /154 #A up to 289564, 163.113 #X up to 754619, 163.154 #X up to 716524, 163.136 /172	
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ⓘ When working ensure that the seatbelt is correctly installed, operates properly and that damage to the outer paneling surface is prevented.

1 Glue hole template (2) for seatbelt onto D-pillar paneling (1).

ⓘ Position edge of template to edge of paneling.

2 Mark dimensions of oblong hole (3) on D-pillar paneling (1).

3 Remove hole template (2).

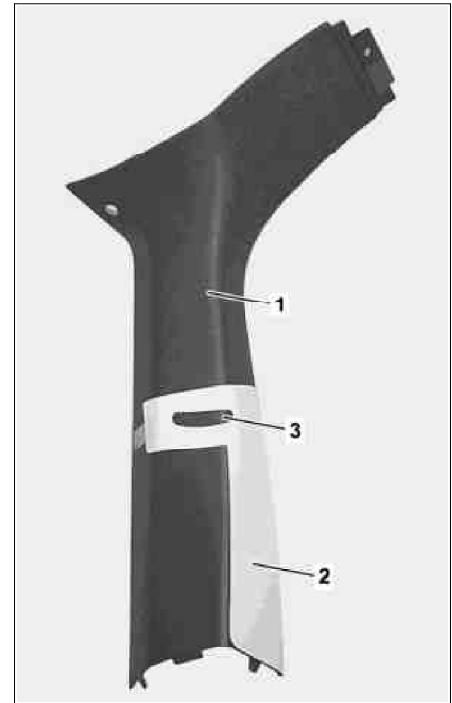
4 Cut out oblong hole (3) for seatbelt.

5 Debur hole edges with P240 sand paper.

6 Polish hole edges with P600 sand paper.

ⓘ To avoid possible chafing of the seatbelt, a uniform smooth surface is required.

7 Repeat on opposite side.



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