

MODEL 163.113 /128 /136 /154 /157 /172 /175

i The installation of the fitting kit for the third row of seats comprises both the removal of and modification to existing parts. For this reason it is proposed that the mechanic makes himself familiar with the components and the fitting kit instructions in order to prevent unnecessary damage to the vehicle.



P91.12-2052-11

☒	Remove		
1.1	Remove safety net, load compartment floor covers and load compartment roller-cover	i Only if present See owner's manual	
2 f	Remove rear door sill molding Remove/install door sill molding		AR68.30-P-4100GI
3 f	Remove rear roof frame paneling Remove/install paneling rear roof frame		AR68.30-P-4470GH
4 f	Remove paneling on C-pillar Remove/install paneling on C-pillar		AR68.30-P-4490GH
☒	Install		
5.1	Modify paneling on the D-pillar	i MODEL 163.113 /154 #A up to 289564, 163.113 #X up to 754619, 163.154 #X up to 716524, 163.136 /172	AN68.30-P-0001-01A
5.2	Replace paneling on the D-pillar	i MODEL 163.113 /154 #A as of 289565, 163.113 #X as of 754620, 163.128/ 157/ 175	
6	Modify floor covering for the seat belt attachment		AN68.20-P-0001-03A
7	Modify headliner for installation of grab handle and tensioning strap mount	i Up to VIN A289564, X754619. i As of VIN A289565, X754620. i Up to VIN A289564, X754619: # Nm	AN68.30-P-0001-02A AN68.30-P-0001-02B *BA68.70-P-1001-02A
8.1	Conversion of 40% bench seat to easy entry	i Models 163.154/ 172 as of VIN A145273, 163.136/ 154/ 172 as of VIN X708319, 163.113/ 128/ 157/ 175.	AN91.12-P-0002A
9	Install seat console for third row of seats	i Ensure that the wiring harness is not trapped under the seat console. Nm	AN91.12-P-0001-04A *BA91.12-P-1004-03A
10 f	Install seat belts for third row of seats Remove/install seat belts for third row of seats	i Observe correct installation position of automatic belt retractors.	AR91.40-P-2000GH
11 f	Install paneling on C-pillar Remove/install paneling on C-pillar	i Check function of height adjuster on the seat belts of the second row of seats. i Install new spacers (1 for each side) and flexible length covers in the paneling of the C-pillars (2 for each side) The opening in the cover is offset upwards in the installation position.	AR68.30-P-4490GH
12 f	Install paneling on rear roof frame Remove/install paneling rear roof frame	i Check function of the seat belts of the third row of seats.	AR68.30-P-4470GH

13 f	Install rear door sill molding Remove/install door sill molding		AR68.30-P-4100GI
14	Install seats for the third row of seats.	i Check function of seats.	
		i For installation, see operator's manual.	

Nm Handles

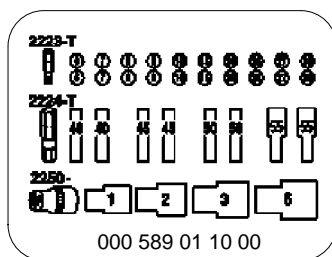
Number	Designation		MODEL Series 163
BA68.70-P-1001-02A	Bolt, flipper handle/bracket to roof frame	Nm	2.5

Nm Rear seats

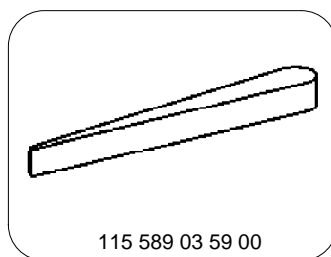
Number	Designation		Model 163 up to 08/99	Model 163 as of 09/99
BA91.12-P-1004-03A	Screw for seat console in 3rd seat row on vehicle floor	Nm	18	18

Nm Seat belts/emergency tensioning retractors

Number	Designation		Model 163 up to 08/99	Model 163 as of 09/99
BA91.40-P-1001-01D	Screw on belt end fitting	Nm	35	35
BA91.40-P-1002-01D	Screw in rear upper belt guide fitting	Nm	30	30
BA91.40-P-1003-01D	Bolt to rear inertia reel	Nm	30	30



Torx bit set



Longitudinal wedge

Parts ordering notes

Part no.	Designation	Quantity
KG99 (see EPC)	Material	1
KG99 (see EPC)	Leather	1
KG69Group 69 (see EPC)	Paneling for left D-pillar (only as of VIN A289565, X754620)	1
KG69Group 69 (see EPC)	Paneling for right D-pillar (only as of VIN A289565, X754620)	1
	Additional parts only needed on vehicles with safety standard FMVSS201	
KG69Group 69 (see EPC)	Shock absorber	4
KG69Group 69 (see EPC)	Grab handle	2
KG69Group 69 (see EPC)	Grab handle bolt	4
KG69Group 69 (see EPC)	Tensioning strap bracket	2

KG69Group 69 (see EPC)	Tensioning strap bracket screw	2
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