MODEL 163.113 /128 /136 /154 /157 /172 /175 with CODE (U49) Styling package MODEL 163.174



P88.20-2090-09

XX	Remove/install		
1.1	Separate antenna of emergency call system E-Call connector	i Only with E-call emergency call system, code 349. The connector is located behind the side flap of the right C-pillar paneling at the jack socket point.	
2	Unscrew screws (A) on energy absorber retaining straps at bottom of cross member	1 2 each.	*BA88.20-P-1005-01B
3	Pull cover strip off of screws (B) at top of bumper	i Velcro strips	
4	Unscrew screws (B) at top of bumper	Nm	*BA88.20-P-1005-01B
5	Pull bumper to the rear and remove	() Do not damage paintwork/wiring harness.	
		i Installation: Align bumper at tailgate and at taillamps.	
6.1	Remove rubber seal of antenna of emergency call system E-Call on right at body	i Only with emergency call system E-Call, Code 349.	
7.1	Disconnect connector from Parktronic system	i Only with Parktronic system (PTS), code 220a. Remove left rubber seal at body.	
8	Install in the reverse order		

Nm Bumper

Number	Designation	Model 163
BA88.20-P-1005-01B	Screws, rear bumper to frame Nm	8