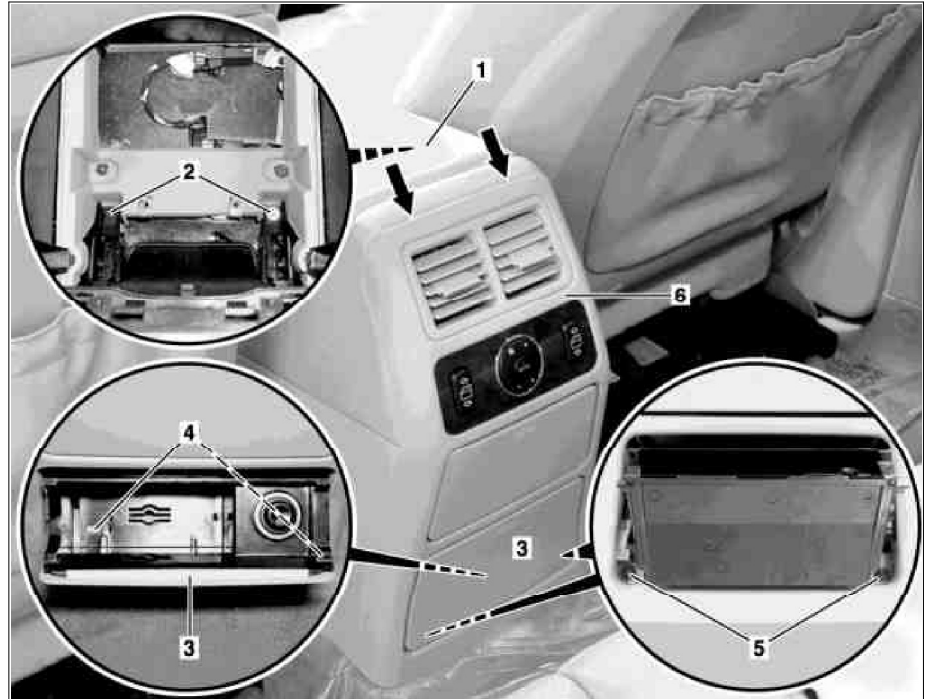









MODEL 163.113 /154 /174 #A as of 289565,  
163.113 #X as of 754620,  
163.128 /157 /175

- 1 Armrest cover
- 2 Bolts
- 3 Ashtray paneling
- 4 Clips
- 5 Bolts
- 6 Rear section of center console



P68.20-2493-06

 	Remove/install		
1	Remove armrest lid (1)		AR68.20-P-2370GH
2	Remove stowage box on center console	 Press center pin approx. 4 mm down, then remove rivet upward	
3	Remove bolts (2) from beverage holder		
4	Remove ashtray inner section		
5	Remove ashtray paneling (3)	 Danger of breaking clips (4).  Loosen clips (4) and pull bottom edge of cover toward rear and remove upward	
6	Remove bolts (5)		
7	Unclip rear center console (6) at top (arrows).	 Long wedge	*115589035900
8	Remove rear center console (6) from center console		
9	Disconnect connector from rear control panel control module and ashtray	 Disconnect connector for rear ashtray from ashtray housing	
10	Install in the reverse order		

