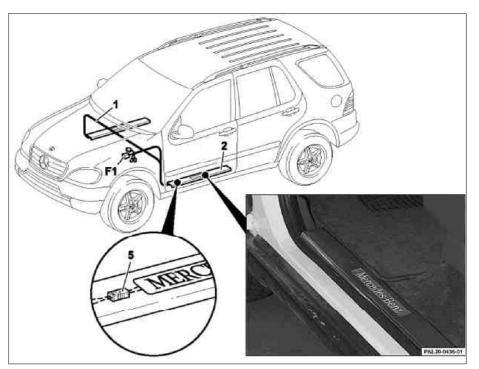
## **MODEL** 163.113 /128 /136 /154 /172 /174 /175

- 1
- 2
- Wiring harness of door sill molding Illuminated door sill molding 2-pin connector of illuminated door 5
- sill molding
  Fuse and relay module F1

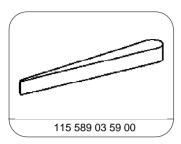
 $\fbox{\cite{1}}$  It is also possible to order the illuminated door sill molding with the lettering "AMG" see parts ordering notes.



P82.20-0437-06

2	Removal		
⚠ Danger!	Contact with components under high voltage can pose lethal hazard	Do not touch parts which conduct high voltages. Persons who wear electronic implants (e.g. heart pacemakers) must <b>not</b> carry out any work on such components.	AS00.00-Z-0020-01A
1	Connect quiescent current retention unit		*WH58.30-Z-1005-09/
2 <b>f</b>	Disconnect ground cable of battery		AR54.10-P-0003A
3	Open fuse and relay module (F1)	i 2 covers. Rear cover is attached with 5 screws.	
4	Remove screws for fuse block	i 2 screws at front.	
5	Remove door sill moldings on right and left driver side	Up to VIN A145272, X708318: Begin in the middle in order to avoid damaging the retaining clips.  As of VIN A145273, X708319: Begin at the front in order to avoid damaging the retaining clips.	*115589035900
6	Take out the two frontmost screws of the door sill molding at the right and left driver side		11000000000
7	Pull off door rubber seal at bottom of right and left driver door		
8 <b>f</b>	Remove cover below left of instrument panel		AR68.10-P-1500GH
9 <b>f</b> f	Remove cover below instrument panel on right	i Up to VIN A145272, X708318 i As of VIN A145273, X708319	AR68.10-P-1520GH AR68.10-P-1520GI
10 <b>f</b>	Remove right and left paneling in footwell	,	AR68.30-P-4010GH
X	Install		
11	Install wiring harness for illuminated door sill molding and connect		AZ82.20-P-0001-02B
12	Insert the front screws of the right and left door sill molding trim		
13	Stick luminous foil onto rear of illuminated door sill molding	i The silver side of the luminous foil is the underside. Pull off protective foil of the double-sided adhesive tape on the rear of the door sill molding and stick on luminous foil.	
14	Connect illuminated door sill molding to coupling (5) of wiring harness (1)		

15	Clip illuminated door sill moldings into door sill	i Ensure that the door sill moldings are not	
	trim	installed on the wrong sides and that the wiring harness is not pinched by the door sill molding.	
16	Stick rear door sill moldings onto standard moldings	i Only in the case of 4-part "AMG" parts kit.	
17	Carry out operational check		
18	Assemble in reverse order		



Longitudinal wedge

## Commercially available tools (see Workshop Equipment Manual)

Number	Designation	Make (e.g.)	Order number
WH58.30-Z-1005-09A	Quiescent current retention unit CMP 12.2	Hans Zeheter	

## Parts ordering notes

Part no.	Designation	Quantity
B6 689 00 31	Illuminated door sill moldings with wiring harness (2-part with "Mercedes-Benz" logo)	1
B6 602 10 18	Illuminated door sill moldings with wiring harness (4-part with "AMG" logo)	1
B6 689 00 16	Lighting film, blue	1
B6 689 00 17	Lighting film, green	1
B6 689 00 18	Lighting film, yellow	1