

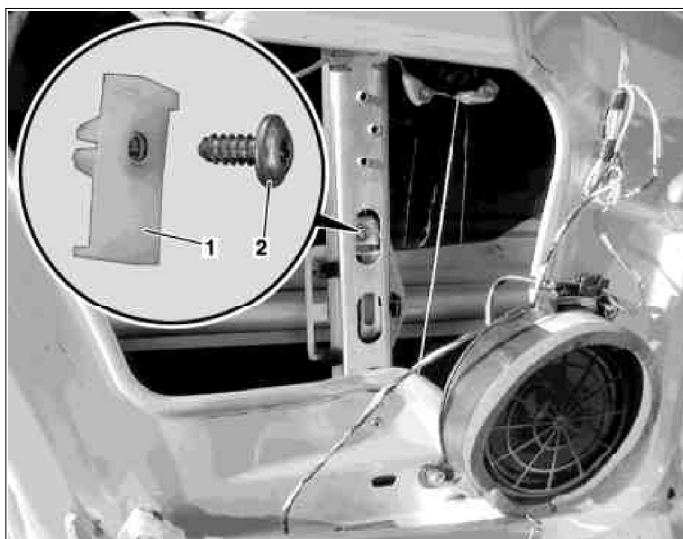
MODEL 163.113 /136 /154 /172 /174

## Modification notes

16.3.00	Supersedes STI no. 72.19-011 dated 15.03.00		
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Damage Code	Cause	Remedy	
	Loose window lift mechanism attachment rivets, or failure of the window mounting clip to sufficiently hold window during initial movement.	1 Inspect window lift mechanism attachment rivets and ensure that assembly is securely mounted  <b>i</b> If attachment rivets loose #	
		2.1 Replace attachment rivets	
		3 Inspect window mounting clip (1) and window glass during upward and downward operation  <b>i</b> If movement is detected between window mounting clip (1) and window glass #	
		4.1 Replace window mounting clip (1) AND screw (2)	
		<b>!</b> Apply Loctite® to threads of new screw. <b>i</b> A <b>new</b> window mounting clip and screw should be used whenever repairs are made that require removal of crank window. <b>Nm</b>	*BR00.45-Z-1013-02A  *BA72.12-P-1006-01C

- 1 Window mounting clip  
2 Screw



P67.30-2038-11

**Nm** Rear door

Number	Designation	Model 163
BA72.12-P-1006-01C	Bolt, bracket to window regulator	Nm 2.5

## Service products for repair

Number	Designation	Order number
BR00.45-Z-1013-02A	Loctite 243 adhesive compound	003 989 31 71

## Parts ordering notes

Part no.	Designation	Quantity
163 988 05 78	Window mounting clip	1

