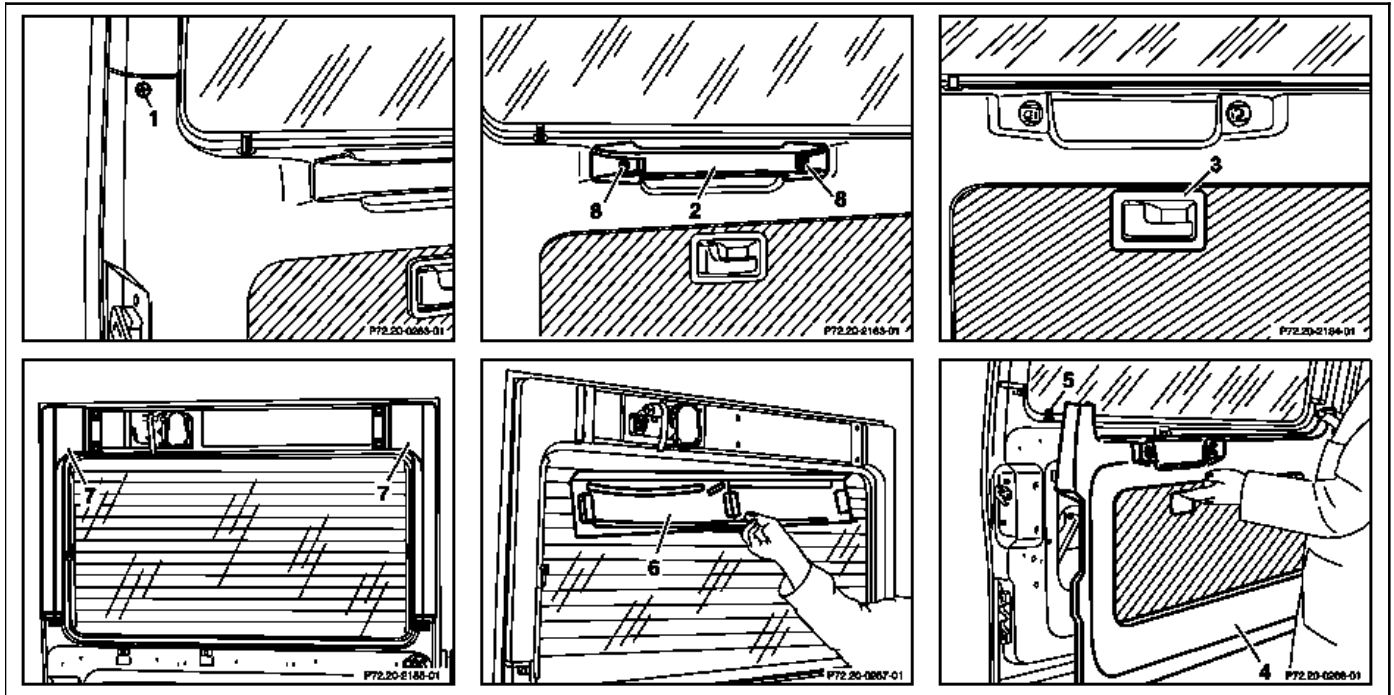


MODEL 463.220 /221 /224 /225 /227 /228 /230 /231 /232 /233 /240 /241 /243 /244 /245 /246 /247 /248 /249 /270 /271 /320 /321 /322 /323 /324 /325 /327 /328 /330 /331 /332 /333 /340 /341

Single-wing rear-end door with window

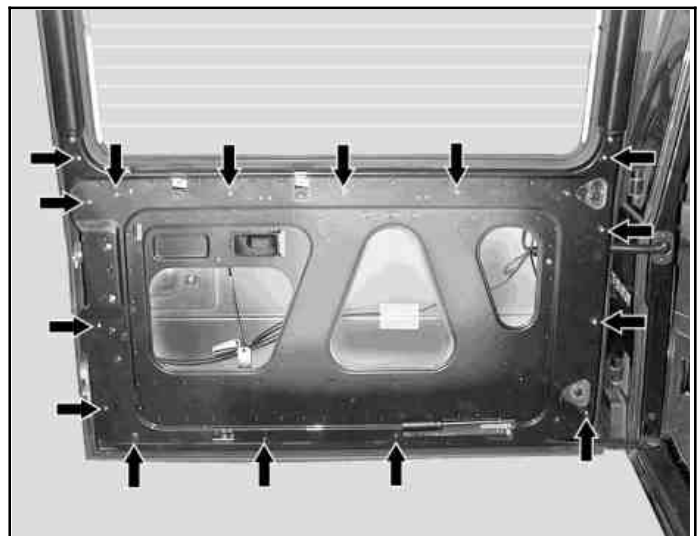


P72.20-2186-09

- 1 Bolt
- 2 Door handle
- 3 Cover
- 4 Bottom door panel
- 5 Pin for central locking
- 6 Upper door paneling, center section
- 7 Window side panel
- 8 Bolt

Shown on model 463.248

Arrow: Clip position of door panel

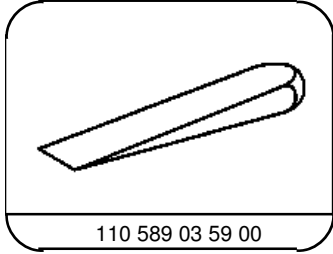


P72.20-2187-11

	Remove/install		
1	Unscrew bolt (1) from bottom door panel (4) on left and right	<i>i</i> Only with model 463.220/221/224/225/227/228/230/231/232/233/240/241/320/321/324/325/327/328/330/331	
2	Unscrew screws (8) from door handle (2)	<i>i</i> Previously remove bolt covers	
3	Remove cover (3) from door opener	<i>i</i> Slightly press door lining in direction of door lock and unhook cover (3) from door opener.	
4	Remove bottom door panel (4)	<i>i</i> Position mounting wedge directly on clip positions of door panel (arrows) <i>i</i> Installation: Check clips, replace if necessary.	

		Ⓢ	*110589035900
5	Remove center piece of upper door panel (6)	Ⓢ	*110589035900
6	Remove window side panel (7) on left and right		
7	Check door foil on inner door panel	⚠️ Replace damaged foil. When replacing foil cut out mounting area and glue with overlap to prevent moisture from penetrating into passenger compartment.	
8	Install in the reverse order		

Special tools



Wedge tool