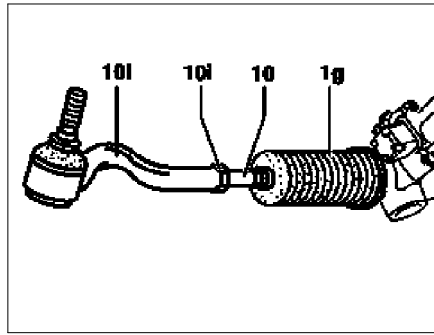
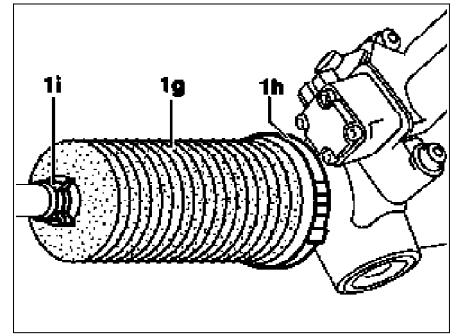


MODEL 163.113 /128 /136 /154 /157 /172 /174 /175

- 1g Bellows
 1h Inner clamping ring
 1i Outer clamping ring
 10 Tie rod
 10i Lock nut
 10l Tie rod end



P46.40-0213-01



P46.40-0212-01

1	Ignition OFF		
	Checking		
2	Check bellows (1g) by visual inspection as follows: - Jack up vehicle at front axle - Stretch bellows by turning the steering to the left and right while checking for damage (cracks, chafe marks and dents)	⚠ Never check the bellows (1g) by pushing in or bending the folds as this causes damage to the plastic and leads to leaks in the long term. If necessary: # Replace bellows	AR46.40-P-0400GH
f			
3	Check tie rod (10) for play	i Check tie rod joints by pulling and pushing firmly. If necessary: # Replace track rods	AR46.40-P-0200GH
f			
4	Check rubber boot of outer joint for leaks and condition	i If a rubber boot is leaking, replace tie rod joint. If necessary: #	
f		Replace track rods	AR46.40-P-0200GH