

MODEL 163.113 /136 /154 /172 /174 with CODE (414a) Electric glas sliding/pop-up roof**Modification notes**

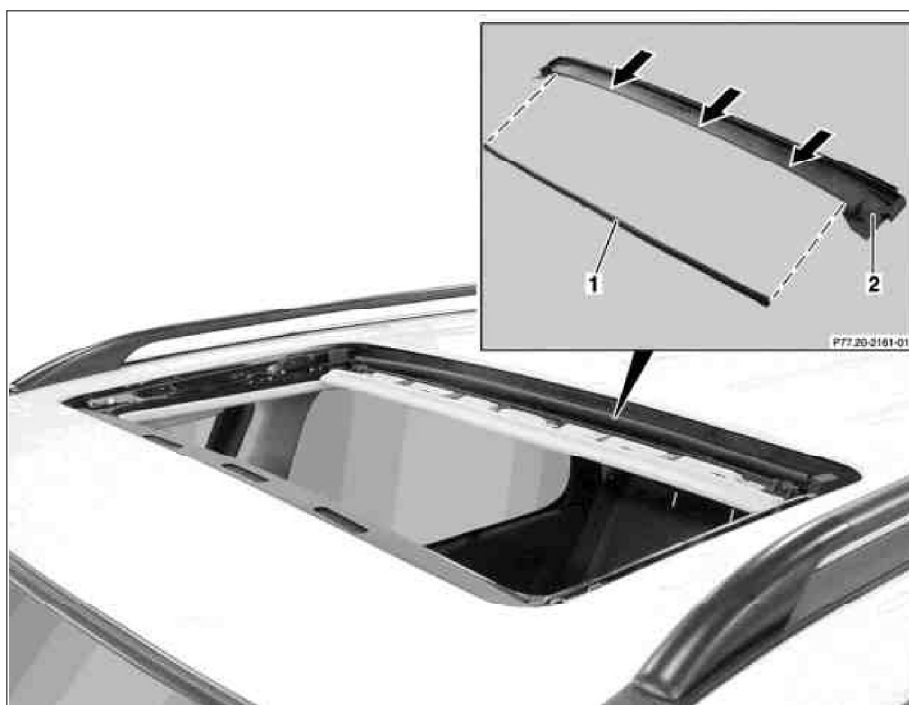
15.11.00	Damage code added		
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Damage code	Cause	Remedy	
	The seal on the sliding/pop-up roof loosens when the sliding/pop-up roof moves	1 Remove sliding/pop-up roof	AR77.20-P-1000GH
		2 Remove seal (1) from gutter (2)	
		3 Apply MB special glue along retaining lip of gutter (arrows)	*BR00.45-Z-1003-02A
		4 Install seal (1) i Allow MB special glue to dry before installing sliding-/pop-up roof.	
		5 Install sliding/pop-up roof	AR77.20-P-1000GH
		6 Adjust sliding/pop-up roof	AR77.20-P-1100GH

1 Seal

2 Gutter

Arrows Retaining lip



P77.20-2162-06

Repair products

Number	Designation	Order number
BR00.45-Z-1003-02A	MB special glue for gluing metal, leather, felt, rubber to each other and to sheet metal (340 g brush can)	000 989 92 71