ENGINES 112.945 in MODELS 463.209 /232 /233 /244 /245 /250 ENGINES 113.962 in MODELS 463.206 /240 /241 /247 /248 /249 /254

ENGINES 113.982 in MODELS 463.241 /243 /246 ENGINES 113.993 in MODELS 463.270 /271

7	Check oil level approx. 2 min after switching off the engine	Push in oil dipstick up to the all the way into the guide tube, wait for at least 3 seconds and then pull out again.	
6	Turn off engine		
5	caused by contusions and burns during starting procedure or when working near engine Warm up engine to normal operating temperature and check for leaks	Do not grasp hot or rotating parts.	
Danger!	Risk of accident caused by vehicle starting off by itself when engine is running. Risk of injury	Secure vehicle to prevent it from moving. Wear closed and snug-fitting work clothes.	AS00.00-Z-0005-01A
	Approved engine oils (service)	Passenger cars engines	BB00.40-P-0226A
	Specified engine oils (service) - survey		BB00.40-P-0223-01A
	Service Information: Engine oil change		*BF18.00-P-1001-01H SI18.00-P-0011A
	viscosity classes conforming to SAE at enduring low outside temperatures Notes concerning extension of the oil change interval		AH18.00-P-0102-01A
4	Pour in engine oil Specified and approved quality grades and	Only use approved engine oils. All engines	AH18.00-P-1000-01BA
3	Screw in oil drain plug	Replace sealing ring.	*BA01.45-P-1003-01B
2.2	Unscrew oil drain screw and drain engine oil	Only drain engine oil when engine is at normal operating temperature.	*117589020700
2.1	Suction off engine oil	Extract engine oil only when the engine is at normal operating temperature.	AP18.00-P-0101-02Z *WH58.30-Z-1007-16A
1	Replace oil filter element, drain oil filter		AP18.00-P-0101-06GH *BA18.20-P-1001-01D *103589020900

Specified engine oil quality levels

Number	Designation		Engine 103, 104, 111, 112, 119, 120, 166	Engine 113.940/941/ 942/943/944/ 945/946/948/ 960/961/962/ 963/965/966/ 967/968/980/ 981/982/984/ 986/987/988/ 990/991/992/ 993
BE18.00-P-1001-03A	Specified engine oil quality levels	CCMC	G4 G5	G4 G5
		API	ECU	ECU

Oil pan

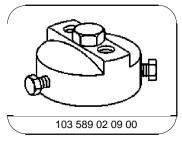
Number	Designation			Engines	Engines	Engine
				112.910/911/ 912/913/914/ 915/917/920/ 921/922/923/ 940/941/942/	113.940/941/ 942/943/944/ 945/946/960/ 961/962/963/ 965/967/968/	113.993
				943/944/945/ 946/947/949/ 951/954/955/ 960/961/970/ 972/973/976	969/980/981/ 982/984/986/ 992	
BA01.45-P-1003-01B	Oil drain screw to oil pan	M14	Nm	30	30	30

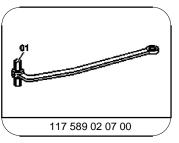
Oil filter

Number	Designation		Engines 112.910/911/ 912/913/914/ 915/916/917/ 920/921/922/ 923/940/941/ 942/943/944/ 945/946/947/ 949/951/953/ 954/955/960/ 961/970/972/ 973/975	Engines 113.940/941/ 942/943/944/ 945/946/948/ 960/961/962/ 963/965/966/ 967/968/969/ 980/981/982/ 984/986	Engine 113.990/ 991/993
BA18.20-P-1001-01D	Screw cap at oil filter	Nm	25	25	25

Engine lubrication

Number	Designatio	n		Engine 112 except 112.916/953/975	Engines 113.940/941/ 942/943/960/ 961/962/969/ 982	Engine 113.987/988/ 990/992/993
BF18.00-P-1001-01H	Engine oil	Filling capacity with oil filter	Liters	8.0	8.0	8,5
		Filling capacity without oil filter	Liters	7.5	-	8,0
		Specifications for Operating Fluids	Sheet	BB00.40-P-0229-01A	BB00.40-P-0229-01A	BB00.40-P-0229-01A
			Sheet	BB00.40-P-0229-03A	BB00.40-P-0229-03A	BB00.40-P-0229-03A
			Sheet	BB00.40-P-0229-05A	BB00.40-P-0229-05A	BB00.40-P-0229-05A





Wrench socket

Box wrench

Commercially available tools (see Workshop Equipment Manual)

Number	Designation	Make (e. g.)	Order number
WH58.30-Z-1007-16A	Engine oil extractor	Deutsche Tecalemit	1.386950.2
		Am Metallwerk 11	
		33659 Bielefeld,	
		Germany	